

LANGGUTH

To set the speed for bottle plates, do the following steps:

Before you start make sure:

Glue is heated.

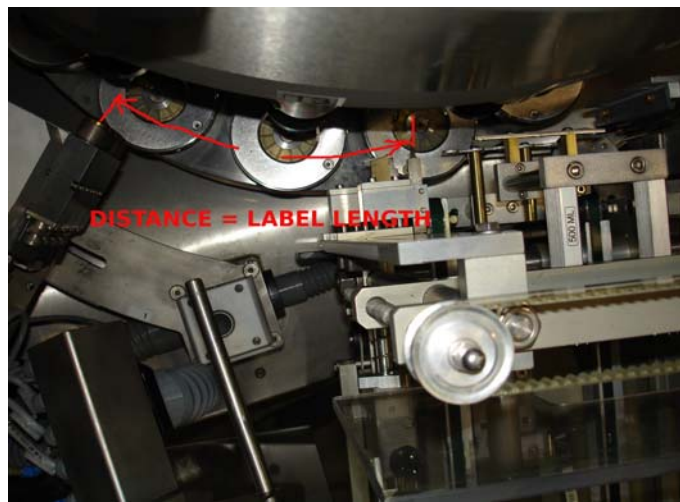
Power is on.

Air is on.

Machine is metered.

Follow all safety regulations and recommendations.

- 1) Select and mount the centering rings to match the bottle to be labelled.
- 2) Set pick-up glue-head (nozzle), distance to magazine bottom/top finger.
Distance glue-nozzle to top/bottom finger = Label Length



- 3) With black marker, draw vertical line on the bottle.

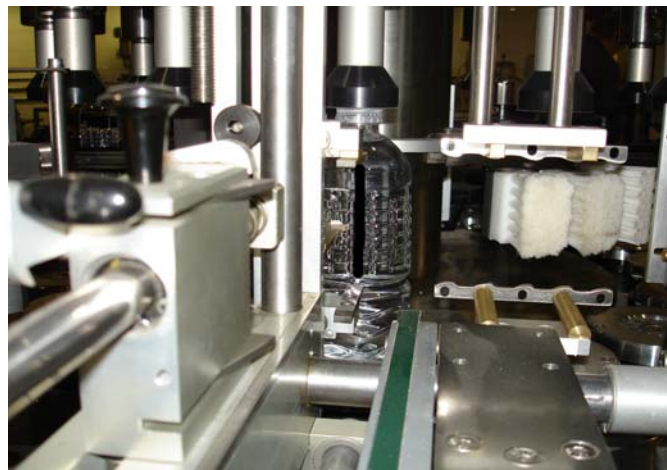


- 4) Jog bottle in front and center of glue nozzle.

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- 5) By hand, turn bottle to line up marker line with glue nozzle
- 6) Jog bottle to magazine, after one revolution, marker line should line up with finger top/bottom. See picture:



Bottle turning speed is set on had wheel pos. 12, located behind control panel.

- 7) If bottle turning too slow or fast, change speed using knob pos: 12
- to slow down / + to speed up.

CAUTION: ONLY ADJUST WITH MACHINE TURNING

