

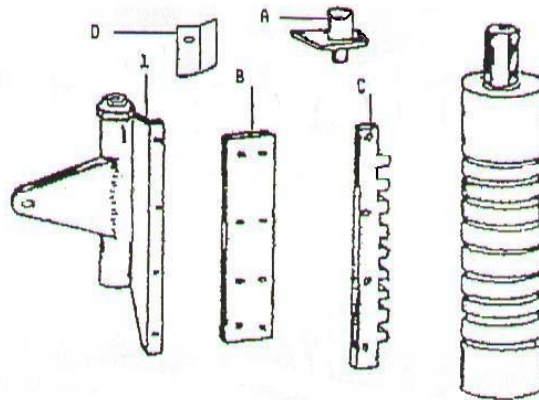
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CHANGE OF THE GLUE AND GROOVE SCRAPER BLADE.

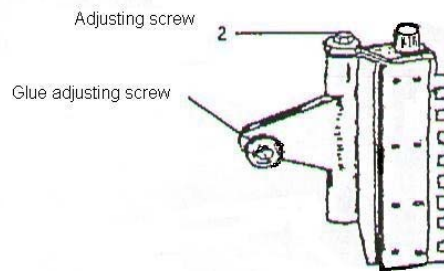
Take the scraper assembly apart and clean firmly. Open up all M4 and M5 brass screws. The nuts on the backside are size 8 mm.

Do not unscrew the adjusting screw (2) in the holding part # 1.

Take the label magazine off to make up room. Set the new glue roller on shaft and tighten nut.



Glue - scraper complete



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How to assemble the new parts:

Set the new scraper blade, part B, onto the holder, part 1 using M5 long screws. Include part D - the guiding blade.

Push guiding blade, D, up to cover plate to ensure that there is no gap to the cover plate, A. If necessary seal with silicone paste.

Set the assembly on the shaft and ensure that the scraper blade is aligned to the glue roller. The glue roller must be tight and in the right working position on the shaft.

Set cover plate, part A, on top of the assembly and adjust the gap between the top of the glue roller and cover plate to almost zero. Ensure that there is a slight clearance. Use adjusting screw (2) on top of the shaft hole, part 1, to adjust the distance.

Set part 1 with the blade tight to the glue roller using the glue adjusting screw on part 1.

Insert the groove scraper, part C, and push all the way into the grooves of the glue roller.

Mark holes from the back side of part B.

Take groove scraper out and drill and tap for metric 5. Use the shorter M5 brass screws to install the groove scraper.

Run the new assembly with glue and adjust the top to bottom glue pattern as necessary. The thickness must be even from top to bottom and adjustable to almost zero. The slotted holes in part B will allow for this minor adjustment.